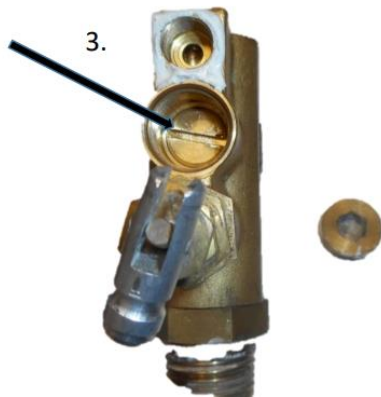
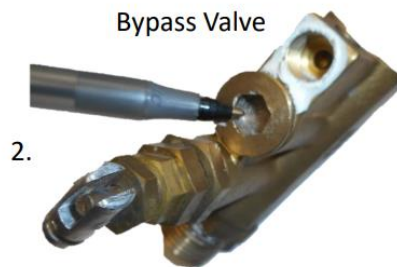
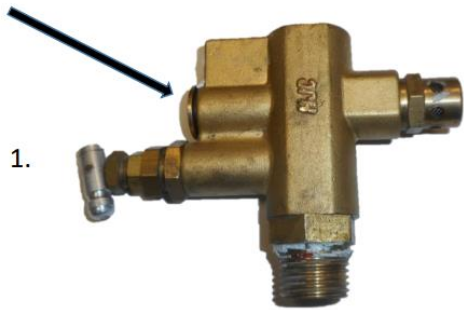




AMP AKAC120 Unloader Valve bypass Lubrication



Before installing your new unloader valve, remove the cover for the bypass valve and add a drop or two of oil on the screw edge. Do not attempt to remove the screw. See that the oil flows around the screw head. Ensure there is no dirt or debris in the area. Then exercise the valve a few times by pressing on it with a flat tip screwdriver. You should feel it move in and out freely. Reinstall cover and tighten.

877-601-2823



Customerservice@ampgenerators.com

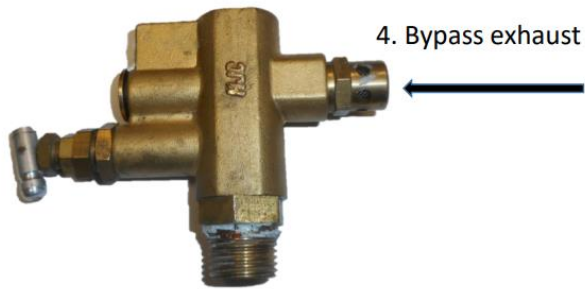


Ampgenerators.com



2013 Lamar Dr. Round Rock, TX





4. Bypass exhaust



5. After reassembling the bypass cover, remove the bypass exhaust (Cap with screened holes). Same as before, add a drop or two of oil to lubricate the bypass valve from the exhaust. Reinstall the exhaust cover and tighten.
6. In the event that your air compressor is not building pressure but air is coming out of the exhaust, this bypass valve will be stuck in the open position after flipping the toggle on the unloader valve. Press the bypass valve in on the area marked with the arrow and ensure the air tanks are building pressure.

877-601-2823



Customerservice@ampgenerators.com



Ampgenerators.com



2013 Lamar Dr. Round Rock, TX

